

# DECLARATION OF COMPLIANCE Oenopure™ Filter Cartridges

AB Style "W" Code

# **Cartridge Part Number**

AB Table 1 Table 2 Table 3 W Table 4

This is a guide to the Part Numbering structure only. For specific options, please contact Pall.

**Table 1: Nominal Length** 

Code	Description
GB	0.45 μm
GK	0.65 μm

Table 2 : Microbial Removal Table 3 : Adaptor Rating

Code	Description
1	254 mm (10")
2	508 mm (20")
3	762 mm (30")
4	1016 mm (40")

Table 4 : O-ring Seal Material

Code	Description
H4	Silicone Elastomer
J	Ethylene Propylene
	Rubber

Code	Description
3	SOE – single open end with
	flat closed end and external
	222 O-rings
7	SOE – single open end with
	fin end, 2 locking tabs and
	external 226 O-rings
8	SOE – single open end with
	fin end and external 222 O-
	rings
28	SOE – single open end with
	fin end, 3 locking tabs and
	external 222 O-rings

The Oenopure filter cartridge uses single layer Supor® filter membrane in a polypropylene filter construction.

Oenopure filters are suitable for use in microbial removal from aqueous-based and low alcohol food and beverage products, such as wine.

An initial flush is recommended prior to use.

Man a Harris

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#### **Oenopure Filter Cartridges ("W" Code)**

#### **Components**

Filter Membrane Supor hydrophilic polyethersulfone membrane

Support / Drainage Polypropylene

Cage Polypropylene with titanium dioxide filler

Core, End Cap and Fin End Polypropylene

Adaptor Polypropylene with a stainless steel reinforcing ring as appropriate to design

O-ring Seal Ethylene Propylene Rubber (J) or Silicone Elastomer (H4)

#### **Declaration**

Oenopure AB style "W" Code filter cartridges comprise of materials that meet regulatory and legislative requirements and guidelines for food contact in that:

#### **Europe**

The "W" Code Oenopure filter cartridges meet the requirements for food contact as detailed in European Regulation (EC) Number 1935/2004 in that:

Our suppliers' information indicates that the polymeric materials used to produce "W" Code Oenopure filter
cartridges are made from monomers and additives consistent with Annex I of Commission Regulation (EU) Number
10/2011 and its amendments, relating to plastic materials and articles intended to come into contact with foodstuffs
(excluding seals).

Migration testing of Oenopure GBW materials of construction have been performed, and met migration criteria after flushing and in flow conditions, in:

Simulant A (10% ethanol), 4 hours at reflux

Simulant B (3% acetic acid), 4 hours at reflux

and distilled water. 4 hours at reflux.

Minimum flow rate required: 0.2 kg/hr per 10" filter module.

#### Note:

This product contains materials that are subject to Specific Migration Limit (SML) requirements.

This product contains calcium stearate, which is approved as a direct food additive.

#### **USA**

The materials of construction meet the FDA requirements for food contact use as detailed in Code of Federal Regulations, 21 CFR paragraphs 170-199 in that:

- Polypropylene to 21 CFR section 177.1520 (Olefin polymers)
- Polyethersulfone resin to 21 CFR section 177.2440 (Polyethersulfone resins)
- Ethylene Propylene Rubber and Silicone Elastomeric seal materials to 21 CFR section 177.2600 (Rubber articles intended for repeated use, excluding milk and edible oils)

Users should satisfy themselves that these materials are suitable for use in their specific food application.

## **Process Quality System**

Site of Manufacture: Pall Cortland, USA and Pall Manufacturing (UK) Ilfracombe, UK on behalf of Pall International Sàrl.

The Quality Management System at Pall Cortland and Pall Manufacturing (UK) Ltd., Ilfracombe, are certified to ISO 9001:2015.

These products / product packaging carry a lot number / date code to facilitate traceability to suppliers' materials and Pall production records.

Pall Cortland and Pall Manufacturing (UK) Ilfracombe confirm that the product is manufactured in line with the principles of food contact materials GMP as detailed in Regulation 2023/2006.

## Supplied in Europe by

Pall International Sàrl Av. de Tivoli 3 Fribourg Switzerland CH-1700



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